

Date: Tuesday, 19/08/2008 4:07:06 PM  
 User: Julie Lecocq

## Process Sheet

<b>Customer</b>	: CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b>	: STOP PLATE
<b>Job Number</b>	: 41506		
<b>Estimate Number</b>	: 13402		
<b>P.O. Number</b>	:	<b>Part Number</b>	: PB6743001337
<b>This Issue</b>	: 19/08/2008	<b>S.O. No.</b>	:
<b>Prsht Rev.</b>	: NC	<b>Drawing Number</b>	: B6743001 PAGE44
<b>First Issue</b>	: / /	<b>Project Number</b>	: N/A
<b>Previous Run</b>	: 40295	<b>Drawing Revision</b>	: B1
<b>Written By</b>	:	<b>Material</b>	:
<b>Checked &amp; Approved By</b>	: <u>Jul 08-8-20</u>	<b>Due Date</b>	: 18/09/2008
<b>Comment</b>	: Est Rev:A 08-06-23 new issue DD verified by:ec		

Qty: 20 Um: Each

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M6061T6S090 6061-T6 .090 Sheet



Comment: Qty.: 0.0686 sf(s)/Unit Total: 1.3713 sf(s)  
 6061-T6 .090 Sheet  
 batch: 108595 B 8-9-9

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET  
 1-Cut as per Dwg B67-43001  
 Dwg Rev: B1  
 Prog Rev: B1

\*\*\*\*grain direction along 5.2826" \*\*\*\*

2-Deburr if necessary

B 8-9-9

20

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

5 08/09/08 420

5.0 BRAKE NC NC BRAKE



Comment: NC BRAKE  
 Bend as per Dwg B67-43001

08-10-01

870

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: B67-43001-337 PAR #: \_\_\_\_\_ Fault Category: Prod / FAB. Large NCR: Yes No DQA: D Date: 08/10/06  
 Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: D Date: 08/10/06

NCR: <u>41506</u>		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
<u>08-10-01</u>	<u>5.0</u>	<u>Parts are 0.050" short a</u> <u>the ref dim of 4.00.</u> <u>Top dim is good.</u> <u>1 part missing</u>	<u>[Signature]</u>	<u>Parts acceptable.</u> <u>Qty new 19, part is</u> <u>lost &amp; unknown.</u>	<u>[Signature]</u> <u>08-10-01</u>	<u>[Signature]</u> <u>08-10-01</u>	<u>[Signature]</u> <u>08/10/06</u>	<u>[Signature]</u> <u>08-10-01</u>

NOTE: Date & initial all entries

Date: Tuesday, 19/08/2008 4:07:06 PM  
User: Julie Lecocq

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: STOP PLATE

Job Number: 41506

Part Number: PB6743001337

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



P10

08-10-01 18

Comment: INSPECT WORK TO CURRENT STEP

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: LUA

08-10-02 18

8.0

QC21

FINAL INSPECTION/W/O RELEASE



08/10/03

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U 08/10/03

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: B67-43001-337 PAR #: \_\_\_\_\_ Fault Category: Prod/Fab. Large NCR: (Yes) No DQA: D Date: 08/10/06  
 Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: D Date: 08/10/06

NCR: <u>41506</u>		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
<u>08-10-02</u>	<u>5.0</u>	<u>1 Part bent backwards.</u>  <u>R.C: Human error</u>	<u>[Signature]</u> <u>08/10/02</u>	<u>Scrap destroy!</u>  <u>No replace</u>	<u>[Signature]</u> <u>08-10-02</u>	<u>08-10-02</u>	<u>[Signature]</u> <u>08/10/02</u>	<u>[Signature]</u> <u>08-10-02</u>

NOTE: Date & initial all entries

**RELEASED**

RECEIVED  
JUN 6 1970

D C B A

2 3 4 5 6 7 8

1.65  
.025  
2 PL  
.87

1.78  
45°  
R.28  
4.00 REF  
4.32  
-.090 THK REF

② -337 SIOP PLATE ☒ MS  
SCALE: 1.000  
MATERIAL: .090 THK 6061-T6 AL.  
DOC: A-20078

SUPERCEDED BY  
New PART OF 201

3.38  
2.45  
-.090 REF

① -323 PLATE ☒ MS  
SCALE: 1.000  
MATERIAL: .090 THK 6061-T6 AL.  
DOC: A-20078

SHOP COPY  
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ENGINEER  
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A WIT. OUT NO  
WG&K OR

PREMIER AVIATION, INC.  
2002 Aviation Parkway, Grand Prairie, Texas 75052

DOSUVB 567-43001 80

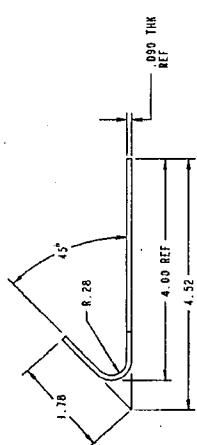
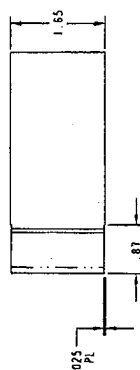
REV 1 2 3 4 5 6 7 8 9 10 11 12

ORIGINAL

**PREMIER AVIATION, INC.**  
20521 Aviation Parkway, Grand Prairie, Texas 75049

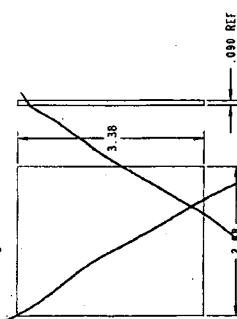
DATE	CODE	ENTRY NO.	QTY NO.	WT.
D	OSUV8		B67-43001	81
SCALE:	WT:	SCALE	44 or 45	

# ORIGINAL



② -337 STOP PLATE

114-5  
SUPERCEDED BY  
PART OF 32A



① -323 PLATE  
SCALE 1.000  
MAT: .030 THX 6061-T6 AL.  
00-A-20078

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